

SSGF make Mechanically woven Double Twisted Hexagonal shape wire mesh SSMESS and Double SSMESS System Zinc+Pvc 2.70/3.70mm Mesh Wire, 80X100mm Mesh Opening

Sr.No	Description	Requirements			Compliance
		Mesh	Selvedge	Lacing	
A	Wire Diameter				
	Zinc Coated Wire Diameter (mm)	2.70	3.40	2.20	IS 16014:2018 table 8
	Tolerance level in diameter (mm)	(+/-)0.07	(+/-)0.09	(+/-)0.06	
B	Tensile Strength & Elongation				
	Tensile Strength Requirement N/mm ²	350 -550 N/mm ²			IS 16014:2018 clause 6.1
	Elongation Requirement (%)	Minimum 10%			IS 16014:2018 clause 6.1
C	Zinc Coating Requirement (gm/m²)	Min 260	Min 270	Min 240	IS 16014:2018 table 8
D	Advance Polymer / PVC Coating Thickness (mm)				
	Requirement of Coating in mm	0.50	0.50	0.50	IS 16014:2018 table 1
	Min.requirement of coating in mm	0.40	0.40	0.40	
E	Adhesion Test	No Flakes After Testing			IS 16014:2018 clause 7.1.2
F	Mesh Opening (Test as per IS 16014)				
	Mesh Size, D (mm)	80			IS 16014:2018 table 9
	Tolerance	(+ 10%) TO (-10%)			
G	Minimum Strength Requirement of Mesh Panel				
(i)	Tensile Strength Parallel to Twist	42.50 kN/m			IS 16014:2018 Clause 6.2 and 11.2 and table 7
(ii)	Tensile Strength Perpendicular to Twist	20.50 kN/m			
(iii)	Selvedge Strength	16.32 kN/m			
(iv)	Punch Strength	21.36 kN/m			
(v)	Panel to Connection Strength (Lacing wire/ Fasteners)	16.32 kN/m			
H	Tolerance in Gabion Box Sizes				
	Length and width	(+ 5%) TO (-5%)			IS 16014:2018 table 1
	Height > 0.3 meter	(+ 5%) TO (-5%)			
	Height < 0.3 meter	(+ 10%) TO (-10%)			
I	Typical Gabion Sizes				
	Length X Width X Height (In meter) / Number of Centre Diaphragms	3X2X1(1nos), 3X3X1(2nos), 4X2X1(1nos), 4x3X1(2nos), 5X2X1(1nos), 5X3X1(2nos), 3X2X0.8(1nos), 3X3X0.8(2nos), 4X2X0.8(1nos), 4x3X0.8(2nos), 5X2X0.8(1nos), 5X3X0.3(2nos)			IS 16014:2018 table 4

Office & Plant Address:

GAT No 263, Grampanchayat Milkat No 4413 & 4412, Wadegaon Road, Kesnand, Taluka-Haveli, Pune, India- 412207

eMail:

 reachus@shrisai-india.com
 reachus@ssgf.in

Phone:

 +91 95457 54333
 +91 98902 97265