

Product Technical Data Sheet

Mechanically woven Double Twisted Hexagonal shape wire mesh Rockfall Netting Zinc+Pvc 2.20/3.20mm Mesh Wire, 60X80mm Mesh Opening

Sr.No	Description	Requirements			Compliance
		Mesh	Selvedge	Lacing	
A	Wire Diameter				
	Zinc Coated Wire Diameter (mm)	2.20	2.70	2.20	IS 16014:2018 table 8
	Tolerance level in diameter (mm)	(+/-)0.06	(+/-)0.07	(+/-)0.06	
B	Tensile Strength & Elongation				
	Tensile Strength Requirement N/mm ²	350-550 N/mm ²			IS 16014:2018 clause 6.1
	Elongation Requirement (%)	Minimum 10%			IS 16014:2018 clause 6.1
C	Zinc Coating Requirement (gm/m²)	Min 240	Min 260	Min 240	IS 16014:2018 table 8
D	Advance Polymer / PVC Coating Thickness (mm)				
	Requirement of Coating in mm	0.50	0.50	0.50	IS 16014:2018 table 1
	Min.requirement of coating in mm	0.40	0.40	0.40	
E	Adhesion Test	No Flakes After Testing			IS 16014:2018 clause 7.1.2
F	Mesh Opening (Test as per IS 16014)				
	Mesh Size, D (mm)	60			IS 16014:2018 table 9
	Tolerance	(+ 10%) TO (-10%)			
G	Minimum Strength Requirement of Mesh Panel				
(i)	Tensile Strength Parallel to Twist	34.00 kN/m			IS 16014:2018 Clause 6.2 and 11.2 and table 7
(ii)	Tensile Strength Perpendicular to Twist	13.00 kN/m			
(iii)	Selvedge Strength	10.20 kN/m			
(iv)	Punch Strength	17.80 kN/m			
(v)	Panel to Connection Strength (Lacing wire/ Fasteners)	10.20 kN/m			
H	Tolerance in Gabion Box Sizes				
	Length and width	(+ 5%) TO (-5%)			IS 16014:2018 table 1
	Height < 0.3 meter	NA			
I	Typical Gabion Sizes				
	Length X Width X Height (In meter)	25X2, 25X3 and 25X4			IS 16014:2018 table 6

Registered Office:

Office No 236, Kohinoor Majestic, Plot No. 185 & 186 Chinchwad, Pune, Maharashtra - 411019

Plant Address:

GAT No. 318/1, Dongre Wasti Road, At Post Kuruli Taluka Khed, Pune, Maharashtra - 410501

eMail:

 reachus@shrisai-india.com
 reachus@ssgf.in

Phone:

 +91 95457 54333
 +91 98902 97265